

## Development of phthalate-free quartz discs that prevent scattering of powdered samples out from Eco-Cup

### Part 1: Effect of quartz disc and comparison with quartz wool

**[Background]** In pyrolysis GC measurements, in which a sample in a sample cup (Eco-Cup) is introduced into the furnace by the free-fall method, quartz wool is placed on the top of the sample to prevent scattering of a powdered sample in the furnace. However, placing wool into Eco-Cup is cumbersome, and the form and amount of the wool may vary between analysts, which can affect the reproducibility of analysis results. Therefore, an easy-to-handle phthalate-free quartz disc (quartz disc; Fig. 1) for preventing sample scattering was developed. In this study, the effect of the presence or absence of the quartz disc in the measurements of polystyrene (PS) containing phthalates was evaluated.

**[Experimental]** A GC/MS system equipped with a Multi-Shot Pyrolyzer directly interfaced to the GC injector was used for measurements. Quartz discs were prepared by punching out a quartz filter paper into a circular shape with a diameter of 3 mm, followed by deactivation treatment. As a sample, a dichloromethane and xylene (9:1) solution of PS (50 µg/µL) containing 1000 ppm each of seven phthalates specified in IEC 62321-8 was prepared, and 5 µL of the solution was put in an Eco-Cup. The solvent was allowed to dry at room temperature. Then, one quartz disc was placed in the Eco-Cup, and the sample was measured by thermal desorption-GC/MS.

**[Results]** Fig. 2 shows the chromatograms obtained from measurements with quartz wool (1 mg) and with quartz disc. The results indicate that the chromatograms are equivalent. Table 1 summarizes the recoveries of phthalates with quartz disc (normalized against those using quartz wool) and the reproducibilities obtained from measurements ( $n=3$ ). Nearly 100% recoveries and excellent reproducibilities were obtained for all phthalates. The results demonstrate that the quartz discs have no impact on phthalate analysis.



Fig. 1 Photo of quartz disc.

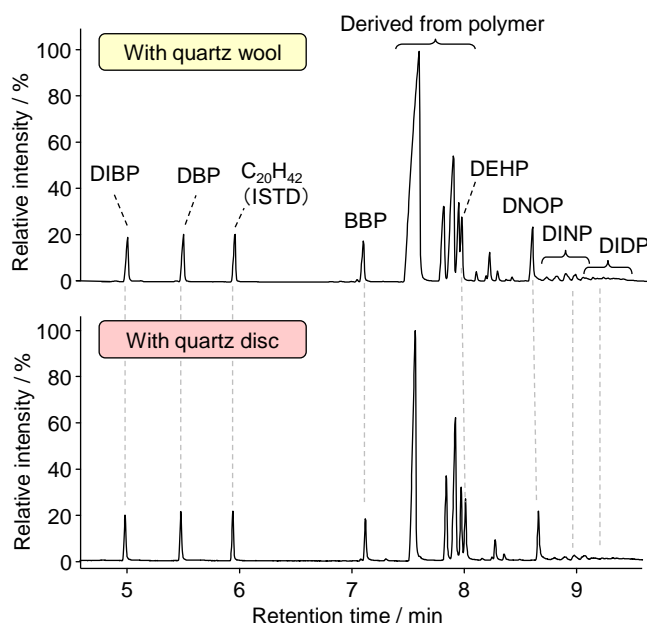


Fig. 2 Chromatograms obtained with quartz wool and quartz disc.

Furnace temp.: 200 - 20 °C/min - 340 °C (1 min hold), Separation column: UA-PBDE (L=15 m, i.d.=0.25 mm, df=0.05 µm), Column flow rate: 1 mL/min, Split ratio: 1/20, GC oven temp.: 80 - 20 °C/min - 300 °C (5 min hold), MS scan rate:  $m/z$  29 - 450, Sample amount: 0.25 mg (PS).

Table 1 Recovery and reproducibility ( $n=3$ ) of seven phthalates with quartz disc

|      | Recovery [%] | RSD [%] |
|------|--------------|---------|
| DIBP | 107          | 0.7     |
| DBP  | 105          | 1.2     |
| BBP  | 100          | 0.9     |
| DEHP | 104          | 0.6     |
| DNOP | 100          | 2.9     |
| DINP | 106          | 1.9     |
| DIDP | 107          | 1.1     |

**Keywords :** Sample preparation method, Phthalates, RoHS2.0, RoHS directive, thermal desorption

**Products used :** Phthalate free quartz disc, Eco-Cup LF, Multi-Shot Pyrolyzer, Auto-Shot Sampler, UA-PBDE, Vent-free GC/MS adapter

**Applications :** General polymer analysis, Sample preparation method

**Related technical notes :** [PYA1-153E \(Part 2\)](#)

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